



Needle Trades



## ARIZONA CORRECTIONAL INDUSTRIES

A DIVISION OF ARIZONA DEPARTMENT OF CORRECTIONS

### MISSION

- ☐ To make available within the state correctional institutions opportunities for employment of inmates in jobs which combat idleness and develop good working habits.
- ☐ To provide training and work experience that will assist inmates in eventually securing and holding gainful employment outside the correctional institution.
- ☐ To reduce the cost to society of maintaining an inmate through the sale of inmate-produced goods and services and by requiring and enabling inmates to pay some portion of their room and board costs.
- ☐ To require and enable inmates to make restitution to the victims of their offenses, so as to assist the inmates in accepting responsibility for the consequences of their acts.
- ☐ To require and enable inmates to provide assistance to their dependents thus tending to strengthen family ties.
- ☐ To require and enable inmates to accumulate savings for their eventual return to the community.

### VISION

ACI's compelling vision is to maintain its momentum of successfully accomplishing legislative and departmental objectives while integrating and balancing strategic plans with the necessity to be a purely "customer driven" organization that serves all of its customers as a quantifiable value-added partner.

## NEEDLE TRADES



No matter what your work environment is, ACI offers solutions for all of your institutional clothing needs. From outer wear to underwear, we can do the job. All of our products are designed, constructed and tested for jail and prison use. Because of the problems created by inmate abuse and industrial laundry systems, we only offer products which can withstand this punishment. We select and use special sewing machines, fabrics, threads, elastics, and other materials which must meet the necessary high standards of institutional use. We guarantee our products to meet your complete satisfaction. With our two garment factories, Arizona Correctional Industries manufactures a full line of under and outer wear for inmate and institutional use including: men's and women's underwear, bras, and winter and summer pajamas.

We also manufacture a wide range of other needle trade products. Consider the lime green traffic vest produced by ACI. They are made of light weight vented material for comfort and bright green visibility. Make things safe for your work crews and vehicle drivers. All of ACI's needle trade products are well designed and constructed. They provide durable clothing for any application. They launder well and require minimum maintenance.



## NEEDLE TRADES

### Men's Wear

#### Boxer Shorts

Made of white 50% polyester 50% cotton broadcloth, the shorts sizes range from small (28/30" waist) to XXXX-Large (52/54" waist).

ST-1000

Boxer Shorts



#### Orange V-Neck Scrub

Constructed from a 60% polyester and 40% cotton twill. The scrub is short sleeved with a v-neck; finished with three-quarter inch hems in the sleeves and bottom. Shoulders are attached using shoulder tape and five thread serger stitching at eight to ten stitches per inch. One double stitched front pocket on left side. Available in sizes small to 8XL.

SD-3014

S/S Pullover Scrub: Men's  
Orange Twill

#### Orange Pants/Zipper Fly

Constructed from a 60% polyester and 40% cotton twill. The pants have one inch hems in legs, five thread serger stitching on inseams and side seams, eight to ten stitches per inch. There are two double stitched front pockets and one double stitched left rear pocket. Pants contain 1 1/4" elastic waistband, belt loops and zippered fly with one button closure at top. Available in sizes 28 L x 26 w to 40 L x 75 w.

SD-3016

Orange Pants w/Zipper Fly:  
Men's Screened





## Women's Wear

### Women's Bra

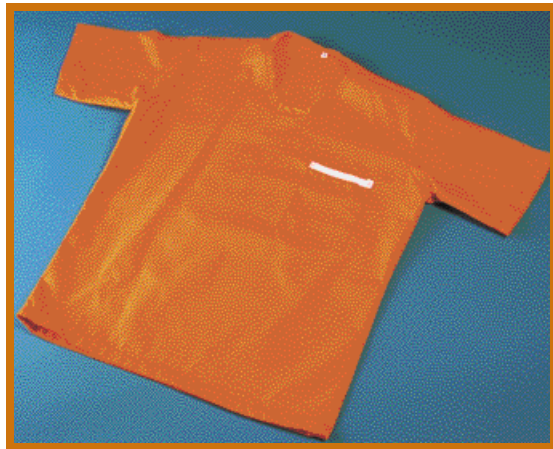
Constructed from a polyester/cotton blend, with sturdy stitching for wearing comfort. Sizes available from 28A to 54G.

**ST-2000** Bra: Women's

### Women's Briefs

Made of a cool, absorbent, cotton blend. Available in sizes small through 5XL.

**ST-6000** Briefs: Women's White



### Orange Twill Pullover Scrub

Constructed from a 60% polyester and 40% cotton twill. Short sleeved with a round neck finished with three-quarter inch hems in the sleeves and bottom. Shoulders attached using shoulder tape and five thread serger stitching at eight to ten stitches per inch. One double stitched front pocket on left side trimmed with piping. Available in sizes small to 6XL.

**SD-3014** Orange Twill S/S Pullover Scrub, Women's

### Orange Pull-on Pants

Constructed from a 60% polyester and 40% cotton twill. Three-quarter inch hems in legs, five thread serger stitching on inseams and side seams, eight to ten stitches per inch. Two double stitched front pockets and one double stitched left rear pocket with 1/4" white piping on top. 1 1/4" elastic waistband. Available in sizes 28 L x 24 w to 36 L x 60 w.

**SD-3033** Orange Pull-on Pants, Women's



## NEEDLE TRADES

### Women's Wear

#### Ladies Pajamas, Summer

These light weight cotton pajamas have short sleeved tops and three quarter length bottoms for comfort during the hot weather. Available in sizes small through 6XL.

**SD-3003**

Ladies Pajamas, Summer



#### Ladies Pajamas, Winter

These flannel pajamas are soft, comfortable and warm. Short sleeved tops and full length bottoms for comfort during the cooler weather. Available in sizes small through 6XL.

**SD-3004**

Ladies Pajamas, Winter



## Unisex Wear

### T-Shirt

Constructed from a tubular knit fabric consisting of 50% polyester and 50% cotton and a 1" 50/50 "rib" for the neck. One inch hems in both the sleeves and bottom with tape at the shoulders for additional strength. Ten to twelve stitches per inch on all seams and hems. No pockets. Available in sizes small to 10XL.

**SD-3020**

T-Shirt, Orange

**SD-3002**

T-Shirt, Blue



### Chambray Shirt

This blue chambray type shirt is well suited to a warm work environment. Available in sizes small to 10XL.

**SD-3000**

Short Sleeve Shirt, Light Blue

**SD-3001**

Long Sleeve Shirt, Light Blue

### Denim Jeans

These ADC standard, 4 pocket, denim jeans are constructed of heavy weight denim for harsh work environments. They are available in waist sizes from 26" to 74".

**SD-3005**

Denim Jeans, 4 Pocket, ADC Standard



## NEEDLE TRADES

### Unisex Wear

#### Denim Jacket, W/O Hood

This denim jacket provides warmth, protection and durability to the work environment. This 14 oz., hip length, fully lined jacket also stands up well under repeated washings. Available in sizes small to 5XL.

**SD-3006** Denim Jacket w/o Hood, 14 oz.,  
Hip Length, Lined



#### Denim Jacket With Hood

This denim jacket, with hood, provides warmth, protection and durability to the work environment. This 14 oz., hip length, fully lined jacket also stands up well under repeated washings. Available in sizes small to 4XL.

**SD-3015** Denim Jacket With Hood, 14  
oz. Hip Length, Lined



#### Orange Twill Lined Jacket

Constructed from a 60% polyester and 40% cotton twill with a cotton flannel lining. Three-quarter inch hems in sleeves and bottom, five thread serger stitching on all seams, eight to ten stitches per inch. Pointed collar with a top stitch. Five metal buttons in front and fully lined including the long sleeves. No pockets. Available in sizes small to 10XL.

**SD-3012** Orange Twill, Lined Jacket



## Unisex Wear

### Kitchen Jumpsuit

This white jumpsuit with kitchen work in mind provides a work garment well suited to the task. The jumpsuit has one pocket and is available in all sizes.

**SD-3007** Jumpsuit, Kitchen, White



### Heavy Duty Twill Jumpsuit

This jumpsuit provides a heavy duty work uniform for indoors or outdoors work. Constructed from a 60% polyester and 40% cotton twill. One piece top/bottom with short sleeves. Three-quarter inch hems in sleeves and bottom, five thread serger stitching on all seams, eight to ten stitches per inch. Pointed collar with no top stitch. One inch wide velcro from crotch to lapel for fastening with a 1" elastic waist band in back. No pockets. Available in sizes small to 10XL. The same jumpsuit is available with snap closure versus velcro closure in sizes small to 4XL.

**SD-3008** Jumpsuit, Orange.

### Light Weight Twill Jumpsuit

This jumpsuit provides a lighter weight alternative to the Orange Twill jumpsuits. It comes with one pocket and is available in sizes small to 4XL.

**SD-3009** Jumpsuit, Blue



## NEEDLE TRADES

### Unisex Wear

#### Lab Coat

The white lab coat is designed to be used in health services facilities within ADC and comes complete with an ADC patch. Available in sizes small to 4XL.

**SD-3013**

A/B Coat-Male

**SD-3013**

C/D Smock-Female



#### Traffic Vest

These lime green traffic vests are easily seen at a highway construction site or a trash pickup work detail. Made of vented material the vests are comfortable even in the hottest conditions. A simple velcro fastener closes the vest to the front.

**ST-7000**

Lime Green Traffic Vest

#### Bed Sheets

The bed sheets are long lasting and launder well. In white only, they come in a 60" x 94" size.

**ST-3000**

Bed Sheets





## Unisex Wear

### Sweat Pants

The sweat pants are ideal for year-round recreational wear. Available in sizes small to 5XL.

ST-8000

Sweat Pants



### Sweat Shirts

These sweat shirts are the ideal companion to the sweat pants and are well suited for all recreational activities. Available in sizes small to 5XL.

ST-8001

Sweat Shirts



### Sweat Shorts

These athletic shorts are just the answer for hot weather recreational activities. They are available in sizes small to 5XL.

ST-8002

Sweat Shorts



## NEEDLE TRADES

### Unisex Wear

#### Belts

These velcro closure belts fill the bill for all belt needs. They have the positive closure feature without any potentially dangerous metal buckles. The belts are available in sizes small (28" to 32") to 3XL (68" to 76")

**BD-351** Velcro Belt



#### Orange Watch Cap

This knitted watch cap provides a cold weather head covering. One size fits all.

**SD-3034** Orange Watch Cap

Did you know . . . All of our products are designed, constructed and tested for jail and prison use. Because of the problems created by inmate abuse and industrial laundry systems, we only offer products which can withstand this punishment.





## Laundry Bags

Nylon Mesh Bags designed for institutional laundering. The heavy-duty bag consists of a thicker, more durable mesh which holds to the punishment of a commercial washer / dryer.

Heavy Duty  
Sizes Available

**BD-301** 25" x 30"

**BD-303** 25" x 42"

Regular Strength  
Sizes Available

**BD-300** 30" x 30"

**BD-302** 30" x 42"



## Duffle Bag

15 oz. durable canvas, double reinforced stitching, in navy blue with cotton web handles, with or without silk screen.

**BD-310** 18" x 18" x 28"



## To Better Serve You . . . . .

When placing orders for products or services contained within this catalog, please use the following as a guide when putting together your purchase request. For questions that are not covered here, please contact an ACI Sales or Customer Service Representative for assistance at (602) 255-1464.

**Billing Information:**  
Fill this area out completely in order to assure that your invoice will be billed to the correct address.

**Product Codes:**  
List the product codes for the items you are ordering in the space provided. All catalog items should have a corresponding product code number/s. Use ST, SD, BD as the prefix for items in this category.

**Quantity:**  
Indicate the quantity ordered in the space provided.

**Description:**  
Giving a part description will help us make sure that the product code and description match to help spot a potential problem before it can become one.

**Shipping Information:**  
This information is crucial when attempting to deliver your order. Please include a contact person and a current phone number.

**Size/Style/Color:**  
This is a crucial step in the ordering process. Without colors, finishes, or sizes, your order cannot be completed.  
  
Indicate laminate color, paint colors, and any changes in size or arrangement.

**Unit Price/Total Price:**  
by using the unit and total price fields, potential errors can be identified and corrected before items might be made incorrectly.

The diagram shows a 'Sales Order Form' with the following sections and annotations:

- Header:** Arizona Correctional Industries, 1918 West Van Buren, Phoenix, Arizona 85009, (602) 255-1464. Options: Quotation - Valid for 30 Days, Order, Drawing.
- Customer Information:** Fields for Date, Bill to, Address - P.O. Box, City, State and ZIP, Contact, Purchase Order #, Customer Name, Ship To, Address, City, State and ZIP, Customer Telephone #.
- Product Information:** A large table with columns: Product Code, Quantity, Size/Style/Color, Description, Unit Price, Total Price.
- Footer:** Photocopy this page - Fill out your order - Fax to: (602) - 255-3108 for FAST Turnaround! Summary box with Sales Tax, Freight, and TOTAL.

Annotations with arrows pointing to the form:

- Billing Information:** Points to the top left section.
- Product Codes:** Points to the first column of the Product Information table.
- Quantity:** Points to the second column of the Product Information table.
- Description:** Points to the fourth column of the Product Information table.
- Shipping Information:** Points to the right side of the form, specifically the Ship To field.
- Size/Style/Color:** Points to the third column of the Product Information table.
- Unit Price/Total Price:** Points to the fifth and sixth columns of the Product Information table.